

一般用メートルねじ下穴径

M1～M35

単位: mm

呼 び	ドリル径	旧JIS2級 めねじ内径(D _i)	
		Max.	Min.
M 1 x 0.25	0.75	0.785	0.729
M 1 x 0.2	0.8	(0.821)	(0.783)
M 1.1 x 0.25	0.85	0.885	0.829
M 1.1 x 0.2	0.9	(0.921)	(0.883)
M 1.2 x 0.25	0.95	0.985	0.929
M 1.2 x 0.2	1	(1.021)	(0.983)
M 1.4 x 0.3	1.1	1.142	1.075
M 1.4 x 0.2	1.2	(1.221)	(1.183)
M 1.6 x 0.35	1.25	1.321	1.221
M 1.6 x 0.2	1.4	(1.421)	(1.383)
M 1.8 x 0.35	1.45	1.521	1.421
M 1.8 x 0.2	1.6	(1.621)	(1.583)
M 2 x 0.4	1.6	1.679	1.567
M 2 x 0.25	1.75	(1.785)	(1.729)
M 2.2 x 0.45	1.75	1.838	1.713
M 2.2 x 0.25	1.95	(1.985)	(1.929)
M 2.5 x 0.45	2.1	2.138	2.013
M 2.5 x 0.35	2.2	2.221	2.121
M 3 x 0.5	2.5	2.599	2.459
M 3 x 0.35	2.7	2.721	2.621
M 3.5 x 0.6	2.9	3.01	2.85
M 3.5 x 0.35	3.2	3.221	3.121
M 4 x 0.7	3.3	3.422	3.242
M 4 x 0.5	3.5	3.599	3.459
M 4.5 x 0.75	3.8	3.878	3.688
M 4.5 x 0.5	4.0	4.099	3.959
M 5 x 0.8	4.2	4.334	4.134
M 5 x 0.5	4.5	4.599	4.459
M 5.5 x 0.5	5.0	5.099	4.959
M 6 x 1	5.0	5.153	4.917
M 6 x 0.75	5.3	5.378	5.188
M 7 x 1	6.0	6.153	5.917
M 7 x 0.75	6.3	6.378	6.188
M 8 x 1.25	6.8	6.912	6.647
M 8 x 1	7.0	7.153	6.917
M 8 x 0.75	7.3	7.378	7.188
M 9 x 1.25	7.8	7.912	7.647
M 9 x 1	8.0	8.153	7.917
M 9 x 0.75	8.3	8.378	8.188
M 10 x 1.5	8.5	8.676	8.376
M 10 x 1.25	8.8	8.912	8.647
M 10 x 1	9.0	9.153	8.917
M 10 x 0.75	9.3	9.378	9.188
M 11 x 1.5	9.5	9.676	9.376
M 11 x 1	10.0	10.153	9.917
M 11 x 0.75	10.3	10.378	10.188
M 12 x 1.75	10.3	10.441	10.106
M 12 x 1.5	10.5	10.676	10.376
M 12 x 1.25	10.8	10.912	10.647
M 12 x 1	11.0	11.153	10.917

呼 び	ドリル径	旧JIS2級 内径(D _i)	
		Max.	Min.
M 14 x 2	12.0	12.21	11.835
M 14 x 1.5	12.5	12.676	12.376
M 14 x 1	13.0	13.153	12.917
M 15 x 1.5	13.5	13.676	13.376
M 15 x 1	14.0	14.153	13.917
M 16 x 2	14.0	14.21	13.835
M 16 x 1.5	14.5	14.676	14.375
M 16 x 1	15.0	15.153	14.917
M 17 x 1.5	15.5	15.676	15.376
M 17 x 1	16.0	16.153	15.917
M 18 x 2.5	15.5	15.744	15.294
M 18 x 2	16.0	16.21	15.835
M 18 x 1.5	16.5	16.676	16.376
M 18 x 1	17.0	17.153	16.917
M 20 x 2.5	17.5	17.744	17.294
M 20 x 2	18.0	18.21	17.835
M 20 x 1.5	18.5	18.676	18.376
M 20 x 1	19.0	19.153	18.917
M 22 x 2.5	19.5	19.744	19.294
M 22 x 2	20.0	20.21	19.835
M 22 x 1.5	20.5	20.676	20.376
M 22 x 1	21.0	21.153	20.917
M 24 x 3	21.0	21.252	20.752
M 24 x 2	22.0	22.21	21.835
M 24 x 1.5	22.5	22.676	22.376
M 24 x 1	23.0	23.153	22.917
M 25 x 2	23.0	23.21	22.835
M 25 x 1.5	23.5	23.676	23.376
M 25 x 1	24.0	24.153	23.917
M 26 x 1.5	24.5	24.676	24.376
M 27 x 3	24.0	24.252	23.752
M 27 x 2	25.0	25.21	24.835
M 27 x 1.5	25.5	25.676	25.376
M 27 x 1	26.0	26.153	25.917
M 28 x 2	26.0	26.21	25.835
M 28 x 1.5	26.5	26.676	26.376
M 28 x 1	27.0	27.153	26.917
M 30 x 3.5	26.5	26.771	26.211
M 30 x 3	27.0	27.252	26.752
M 30 x 2	28.0	28.21	27.835
M 30 x 1.5	28.5	28.676	30.376
M 30 x 1	29.0	29.153	28.917
M 32 x 2	30.0	30.21	29.835
M 32 x 1.5	30.5	30.676	30.376
M 33 x 3.5	29.5	29.771	29.211
M 33 x 3	30.0	30.252	29.752
M 33 x 2	31.0	31.21	30.835
M 33 x 1.5	31.5	31.676	31.376
M 35 x 1.5	33.5	33.676	33.376

・めねじ内径()の数値はその呼びの2級精度規定がないため1級精度で記載。